



Dart Aerospace Ltd.
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D5460-3

Job Sheet 178276



Part No: D5460-3

Job Qty: 40 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP REV:A NEW ISSUE 16/09/15 JFS VERIFIED BY: DD IPP REV:B 16-11-11 AS
PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Waterjet		SC 18/06/06
100	Waterjet	40 pcs	6/29/18	6/29/18	0.00	4.50	Waterjet1		SC 18/06/06
110	QC	40 pcs	6/29/18	6/29/18	0.00	0.00	QC2 Waterjet-4		SC 18/06/06
120	QC	40 pcs	6/29/18	6/29/18	0.00	0.00	QC8-6		SC 18/06/06
130	Brake NC	40 pcs	6/29/18	6/29/18	0.03	1.00	Brake NC 1		DAS 38
140	QC	40 pcs	6/29/18	6/29/18	0.00	0.00	QC5		38
144	HandFinish	40 pcs	6/29/18	6/29/18	0.00	4.13	HandFinish1		SA 18-07-03
146	QC	40 pcs	6/29/18	6/29/18	0.00	0.00	QC7-5		38
150	Packaging	40 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2		9-89
160	QC21-SA	40 Ea	6/29/18	6/29/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - ***GRAIN DIRECT ALONG 3.120**** 1-Cut as per Dwg

Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	6.0640 sf (.1516 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	6	239	0

Part Specifications

Specifications could not be found.

Work Order update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev I

DART AEROSPACE LTD		Work Order:	178276
Description: <i>channel</i>		Part Number:	D5460-3
Inspection Dwg: <i>D5460</i>	Rev: <i>B</i>		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SL	Checked by:	EB	QC Inspector:	
Date:	18/10/16	Date:	JUN 13 2018	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	☐ OTHER : _____			